



Shown with optional infeed and exit tables and casters

USA 2324-OPF

UNIFORM SEMI-AUTOMATIC ONE PIECE FOLDER

Interpack's USA Series Case Sealers are adjustable, operator fed machines that process same sized Regular Slotted Containers (RSC). This USA 2324-OPF is specifically designed for processing One Piece Folders (OPF) as low as 1/2". It features premium top and bottom drive belts allowing the processing of the widest range of cases. Every Interpack™ Case Sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the 3 taped panels of the case.

When you compare features, benefits and value, Interpack Case Sealers are the right choice for operators, plant engineers, maintenance and purchasing.



ET 2Plus tape head

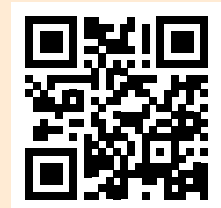
MACHINE FEATURES & BENEFITS

- Designed to process one piece folders as low as 1/2" tall
- Pneumatic wipe down unit folds tape leg under the case for secure seal
- Top & bottom drive captures the case between 4 moving belts to cradle the OPF during processing
- 1/2 HP bottom drive and 1/4 HP upper drive for 24/7 operation
- Slide and lock upper head simplifies case size set up
- Easily converts to a top & bottom sealer with the addition of an optional lower tape head
- Reversible controls for left or right hand operation
- Dual column for maximum processing stability
- Horizontal self-centering side guides
- Multi-wheel top squeezers standard

THESE MACHINES ARE ENGINEERED TO PROVIDE:

- World class performance features
- Heavy duty construction for 24/7 operation
- Ergonomic, user-friendly operation and case size set up

Scan for more information on Interpack's USA Series, including CAD drawings, manuals and videos!



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PRODUCT ATTRIBUTES

CHARACTERISTICS	USA 2324-OPF	USA 2324-OPF/3"
Min Case (L x W x H)	7" x 7" x 1/2" std / 9.5" x 9.5" x 1/2" opt	7" x 7" x 1/2" std / 9.5" x 9.5" x 1/2" opt
Max Case (L x W x H)	Inf x 23" x 24" std / Inf x 26" x 24" opt	Inf x 23" x 24" std / Inf x 26" x 24" opt
Case Weight	0 - 85 lbs	0 - 85 lbs
Belt Speed	82 ft/min	82 ft/min
Electric	110v., 1ph., 60hz., 6A., (1 x 1/2HP & 1 x 1/4HP)	110v., 1ph., 60hz., 6A., (1 x 1/2HP & 1 x 1/4HP)
Pneumatic	2 CFM @ 90 PSI	2 CFM @ 90 PSI
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Weight	630 lbs crated	630 lbs crated
Machine Dimensions	40.75" x 41.5" x 80"	40.75" x 41.5" x 80"

*Top squeezers close to 8" minimum





1
Tip-up tape head simplifies roll replacement



2
1/2 HP lower and 1/4 HP upper gear motors to process cases up to 85 lbs.



3
Single handle locks upper head to both columns



4
Pneumatic wipe down unit folds tape leg underneath the case for secure seal



5
Slide & lock upper head for quick & simple size setup



6
Self-tensioning & self-tracking drive belts simplify belt replacement



7
Horizontal self centering guides for simple case size setup



8
Processes OPFs as low as 1/2" tall



9
Optional swivel & locking casters

OPTIONS & ACCESSORIES

- 3-inch wide tape heads
- Heavy-duty casters
- Infeed and exit tables (shown above)
- ET Xtreme™ tape heads

DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



Scan for more info or visit itape.com/machines

