



Shown with optional casters

# USC 2024-BB

## UNIFORM SEMI-AUTOMATIC BOTTOM BELT CASE SEALER

IPG's Interpack™ USC case sealers are part of the USA SERIES Uniform Semi-Automatic family. The USC 2024-BB is a bottom belt drive case sealer designed and constructed for low to medium volume applications. This adjustable, operator fed machine processes same sized RSC style cases.

Every Interpack case sealer comes with an ET 2Plus tape head with adaptive technology to provide optimal tape application and wipe down to each of the three taped panels of the case.

When you compare features, benefits and value, Interpack case sealers are the right choice for operators, plant engineers, maintenance and purchasing.

### FEATURES & BENEFITS

- Economical bottom belt drive
- Twin 3" belts for improved traction versus the competition
- Simple tool-free belt change design
- Self-tensioning and self-centering belt drive
- Standard 1/3 HP gearmotor to process heavier cases
- ET 2Plus tape heads
- Self-centering side guides for easy and simple case size set up
- Standard in-feed and exit tables extend the case processing area

These machines are engineered to provide:

- Economical cost
- Compact footprint to conserve valuable floor space
- Ergonomic, user-friendly operation and case size set up



## PRODUCT ATTRIBUTES

SPECIFICATIONS	USC 2024-BB	USC 2024-BB/3
Min Case (L x W x H) - ET 2Plus	7" x 7" x 4¾"	7" x 7" x 4¾"
Min Case (L x W x H) - ETX	7" x 7" x 5¼"	7" x 7" x 5¼"
Max Case (L x W x H)	Inf x 20" x 24"	Inf x 20" x 24"
Case Weight	0 - 65 lbs	0 - 65 lbs
Belt Speed	82 ft/min	82 ft/min
Electric	115v., 1ph., 60hz., 6A., (1/3HP)	115v., 1ph., 60hz., 6A., (1/3HP)
Tape Width	36 - 48 mm (1.5" - 2")	48 - 72 mm (2" - 3")
Conveyor Height	24" - 30"	24" - 30"
Machine Dimensions (L x W x H) <i>without infeed/exit tables</i>	33" x 26" x 67"	33" x 26" x 67"
Machine Dimensions (L x W x H) <i>with infeed/exit tables</i>	67.5" x 26" x 67"	67.5" x 26" x 67"



Threaded rod upper head lifting



Bottom belt drive processes heavier cases



Standard top squeezers



Arcing self-centering guides for simple case size setup

## OPTIONS & ACCESSORIES

- Heavy-duty casters (shown above)
- ET 2Plus 3" tape head
- ET Xtreme tape head

## DID YOU KNOW?

IPG® is the only North American manufacturer of all 3 types of pressure-sensitive adhesives. Combine Interpack™ machinery and IPG long roll pressure-sensitive tape for greater value. Contact your authorized IPG distributor for details.



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