



**REINFORCED
WATER-ACTIVATED TAPE**

**INTERTAPE POLYMER GROUP®
TECHNICAL DATA SHEET**

DESCRIPTION

Natural kraft, 3-way reinforced, light duty, economy grade, water-activated carton sealing tape manufactured with a starch based adhesive. VENOM has fiberglass reinforcement in the machine direction and polyester reinforcement in the cross direction.

PRODUCT APPLICATION

Used for two strip sealing cartons top and bottom. Works well on recycled cartons, and non-unitized loads. Recommended for use on light weight to average cartons up to 20 pounds (9 kg).

PHYSICAL PROPERTIES:

Caliper	5.3 mils (0.13mm)
MD Tensile	55 lbs/in (241 N/25mm)
CD Tensile	23 lbs/in (101 N/25mm)

ADHESION (WATER AT RECOMMENDED 110°F/43°C):

Fipago:

2/0	45
2/1	63
5/0	65
15/0	81

McLaurin	83
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CONSTRUCTION PER 3,000 SQUARE FEET (metric)

Top Ply:	20 lb (33 g/m ²) Natural Kraft Paper (virgin fibers)
Bottom Ply:	23 lb (37 g/m ²) Natural Kraft Paper (virgin fibers)
Laminating Adhesive:	High Melt Index Polypropylene Base Blend
Water-Activated Adhesive:	Synthetically Modified Starch
MD Reinforcement:	(1-1-1-1) per 70mm 110 Fiberglass
CD Reinforcement:	(1-1-1) Polyester 1.10" spacing, at 44° angle



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EFFECTIVE: 05/17

